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Mechanics of Machining | Manufacturing Science

Mechanics of Machining Processes IME 340/240. Types of Chips • Four Types: –Continuous –Built-up edge –Serrated or Segmented –Discontinuous • Tool side of chip is shiny or burnished (a) continuous chip with narrow, straight primary shear zone; (b) secondary shear

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– A machine operation in which a work part is fed past a rotating cylindrical tool with multiple edges. (milling machine) • Types – Peripheral milling • Slab, slotting, side and straddle milling • Up Milling (Conventional) & down milling (Climb) – Facing milling

MACHINING OPERATIONS AND MACHINE TOOLS

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In recent years, the machining of wood products has acquired great importance due the short supply of wood and increasing environmental awareness among users and

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manufacturers. The optimization of the machining process centers around the mechanism of chip formation, tool wear, workpiece surface quality, crack initiation and propagation of different types of wood.

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Instead, a brief introduction to the fundamentals of cutting mechanics and a comprehensive discussion of the mechanics of milling operations are presented. Readers are referred to established metal cutting texts authored by Armarego and Brown [25], Shaw [96], and Oxley [83] for detailed treatment of the machining processes.

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